BAY AREA AIR QUALITY MANAGEMENT DISTRICT Best Available Control Technology (BACT) Guideline

Source Category

| Source: | Boiler | Revision: | 5 |
|---------|--------------------------|--------------------|----------|
| | | Document #: | 17.3.1 |
| Class: | ≥ 50 MMBtu/hr Heat Input | Date: | 08/04/10 |

Determination

| Pollutant | BACT | TYPICAL TECHNOLOGY | |
|------------------|---|---|--|
| | 1. Technologically Feasible/ Cost Effective 2. Achieved in Practice | 11110322 12023 (02001 | |
| POC | 1. n/d 2. n/s | n/d^f Good Combustion Practice^a | |
| NOx | n/d^{b, c, d} n.d^{a, c, d} | 1. Selective Catalytic Reduction (SCR) + Low NO _x Burners (LNB) + Flue Gas Recirculation (FGR) b, c, d 2. Ultra Low NO _x Burners (ULNB) + FGR a, c, d | |
| SO_2 | Natural Gas or Treated Refinery Gas Fuel w/ 50 ppmv Hydrogen Sulfide and <100 ppmv Total Reduced Sulfur a,c Natural Gas or Treated Refinery Gas Fuel w/ 100 ppmv Total Reduced Sulfur a,c | Fuel Selection^{a,c} Fuel Selection^{a,c} | |
| СО | 1. 10 ppmv @ 3% O ₂ Dry ^f 2. 50 ppmv @ 3% O ₂ Dry ^{a, c, e} | Oxidation Catalyst ^f Good Combustion Practice in Conjunction with SCR System or Ultra Low NO_x Burners and FGR ^{a, c, e} | |
| PM ₁₀ | n/d Natural Gas or Treated Refinery Gas Fuel a,c | n/d Fuel Selection^{a,c} | |
| NPOC | 1. n/a 2. n/a | 1. n/a 2. n/a | |

References

- a. BAAQMD
- b. SCAQMD. Cost effectiveness evaluations shall be based on emissions from firing primary fuels but not emergency backup fuels.
- c. BACT limits apply to all fuels except for emergency backup fuel oil used during natural gas curtailment. For emergency backup fuel oil:

BACT(1) for NOx and CO (achieved using LNB+FGR+SCR and GCP) is 25 ppmvd NOx @3%O2, 100 ppmvd CO @3%O2, and 5 ppmvd NH3 @ 3%O2

BACT(2) for NOx and CO (achieved using ULNB+FGR and GCP) is 40 ppmvd NO $_x$ @3%O2 and 100 ppmvd CO @#%O2 BACT(2) for SO2 and PM10 is the use of low sulfur fuel with <0.05 wt% S

BACT(2) for POC is GCP

- d. NOx determination by Continuous Emission Monitor (3-hr average), or BAAQMD approved equivalent.
- e. CO determination by Continuous Emission Monitor (3-hr average), or BAAQMD approved equivalent.
- f. The BACT(1) CO limit does not apply to boilers smaller than 250 MMBTU/hr unless an oxidation catalyst is found to be cost effective for TBACT or POC Control.