

## COATER DATA WORKSHEET

(Fill Out One Sheet for Each Coater)

1. Business Name \_\_\_\_\_
2. Make, Model of Equipment \_\_\_\_\_
3. Year equipment was installed \_\_\_\_\_
4. Typical operating time: \_\_\_\_\_ hr/day \_\_\_\_\_ day/wk \_\_\_\_\_ wk/yr
5. Description of typical products coated: \_\_\_\_\_  
\_\_\_\_\_

6. Items Coated (check all that apply): metal  plastic  wood   
Other: \_\_\_\_\_  
(describe)

Type of Coater

7. Spray booth
8. Roller coater
9. Flow coater
10. Dipping
11. Other \_\_\_\_\_  
(description)

Spraying Method (check all that apply)

12. Air-atomized
13. Air-assisted
14. Airless
15. Electrostatic:
  - a. air atomized
  - b. airless
  - c. disc
16. HVLP (high-volume low pressure)
17. Other \_\_\_\_\_  
(description)

Drying Method

18. Air dried
19. Drying/Curing Oven: ( Please indicate make, model and Btu/hr rating)  
Electric/Infrared \_\_\_\_\_  
Gas fired \_\_\_\_\_

20. If more than **one** oven is associated with this coating source, please indicate how many, and provide a description for each \_\_\_\_\_  
\_\_\_\_\_

COATING USAGE				
	Coating Name, Code and Manufacturer	Coating Usage (gallons paint + thinner per year)	Mix Ratio (Volume paint/ volume thinner)	VOC Content (lb/gal) if known
Wash Primer				
Precoat				
Primer				
Topcoats				
Other				

Total maximum usage of all coatings, gal/yr \_\_\_\_\_

Maximum cleanup solvent use, gal/yr \_\_\_\_\_

Type of cleanup solvent used \_\_\_\_\_

Please include MSD or manufacturer's spec sheets for your coatings, thinners and cleaning solvents

Person completing form: \_\_\_\_\_  
Name Date

## COATER DATA WORKSHEET INSTRUCTIONS

*(If you have more than one coater, please photocopy this sheet and fill out one form per coater)*

Line 2 – Make, Model of Equipment : List sprayguns, spray booths, roller coaters or any equipment you use to apply coatings

Line 3 – Year the equipment started operating at this location.

Line 4 – Estimate typical operating time of the coating equipment

### Type of Coater

Line 7-11 – Check the category that best describes your equipment; if none of the descriptions fit, check "Other" and describe the type of coater.

### Drying Method

Line 18 – If you do not have a drying oven, check air-dried. If you have an oven, include the make, model and heat transfer rate (Btu/hr) of the dryer on one of the two lines corresponding to the drying method.

**Coating Usage:** List the names, makers, and product codes of your most commonly used coatings. Please estimate the maximum annual use of each coating as applied (coating + thinner) in gallons. In the next column, enter your normal mix ratio in parts paint to parts thinner. If you need more space, please continue on a sheet of paper.

**Total Coating Usage:** Enter the total number of gallons of all paints used in one year in this blank space below as an estimate your maximum annual coating usage. Your permit will be restricted to this level, so you may want to overestimate to allow for some growth.

**Cleanup Solvent Usage:** Estimate the maximum amount of solvent you use to clean your coating equipment.

Remember to include the MSDS sheets for all your coatings!

## DATA FORM SC INSTRUCTIONS

Fill out this form if you use solvent to clean parts. This form is not required for solvent cleanup of coating equipment (i.e., spray gun cleaners). If you have more than one solvent cleaner, please photocopy this form and fill out a separate form for each cleaner.

There are four types of solvent cleaning operations:

**Wipe Cleaning:** Cleaning of parts or products using a rag dipped in solvent. *Complete top half of form only.*

**Open-Top Vapor Degreaser:** A parts cleaner using a heated, boiling solvent. *Complete top half and part A.*

**Conveyorized Degreaser:** An automatic cleaner equipped with conveyors and using boiling solvent. *Complete top half and part B.*

**Cold Cleaner:** Parts cleaning tank using unheated solvent, such as Safety-Kleen or Graymills. *Complete top half and part C.*

A copy of the equipment specifications must be included!