#### MORE THAN JUST PIPE.



#### UNITED STATES PIPE AND FOUNDRY COMPANY, LLC

#### 1295 WHIPPLE ROAD UNION CITY, CALIFORNIA 94587 (510) 441-5810

July 20, 2020

TV Tracking #: 2

Bay Area Air Quality Management District Director of Enforcement 375 Beale Street, Suite 600 San Francisco, CA 94105 1. D RECEIVED IN 07/20/2020 ENFORCEMENT:

Subject:

Title V Monitoring Report – Facility #A0083

Dear Mr. Wayne Kino:

United States Pipe and Foundry Company, LLC, Union City Pipe Plant, is required to submit a semi-annual report because of the standard condition in Section 1 of the Major Facility Review Permit. In Accordance with the C& E Advisor, dated December 5, 1997, the following summary is provided for the reporting period from January 1 through June 30, 2020:

In accordance with the permit, the facility conducts Method 22 visible emissions inspections as required by permit conditions for Sources S1, S4, S5, S8, S15, and S16. The facility also conducts regular maintenance inspections of A10 and A12 baghouses in accordance with the permit conditions for Sources S1 and S4. The facility keeps records of the sulfur content of coke received as a surrogate means of ensuring compliance with BAAQMD Regulation 9-1-304. The facility keeps chart recordings of the key parameters related to the operation of source S1. All of the above records have been retained since July 1, 1997 and will be kept for five years in accordance with the permit.

Under penalty of perjury, I certify that the aforementioned is true, accurate, and complete. I also certify that I am the responsible official as defined in District Regulation 2, Rule 6.

Sincerely,

UNITED STATES PIPE AND FOUNDRY COMPANY, LLC

Henr√W. Mentink Plant Manager

cc: D.M. Araza, Environmental Engineer

Type of Limit	Citation of Limit	FE	Future Effective		Monitoring Requirement	Monitoring Frequency	Monitoring	Comp	liance
		Y/ N	Date	Limit	Citation	(P/C/N)	Туре	Yes	No
Opacity	BAAQMD 6-1-301 and SIP 6- 301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any hour	BAAQMD Condition #2274, Parts 4 and 5	С	temperature monitor, pressure drop monitor	Y	
	BAAQMD 6-1-301 and SIP 6- 301 <sup>1</sup>	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any hour	BAAQMD Condition #2274, Part 8	P/D	preventative maintenance records	Y	
	BAAQMD 6-1-301 and SIP 6- 301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any hour	BAAQMD Condition #2274, Part 9	P/D	Visible emission monitoring	Y	
	BAAQMD 6-1-301 and SIP 6- 301	Y	14	Ringelmann No.1 ≤ 3 minutes aggregated in any hour	40 CFR 63.10897	С	temperature monitor, pressure drop monitor	Y	
PM	BAAQMD 6-1-305 and SIP 6- 305	Y		Fallout of visible particles	BAAQMD Condition #2274, Parts 4 and 5	С	temperature monitor, pressure drop monitor	Y	1
FP	BAAQMD 6-1-310 and SIP 6- 310	Y		0.15 gr/dscf	BAAQMD Condition #2274, Parts 4 and 5	С	temperature monitor, pressure drop monitor	Y	
	BAAQMD 6-1-310 and SIP 6- 310	Y		0.15 gr/dscf	40 CFR 63.10897	С	temperature monitor, pressure drop monitor	Y	

Type of Limit	Citation of Limit	FE	Future Effective		Monitoring Requirement	Monitoring Frequency	Monitoring	Comp	liance
4		Y/ N	Date	Limit	Citation	(P/C/N)	Туре	Yes	No
FP	BAAQMD 6-1-311 and SIP 6- 311	Y		40 lb/hr	BAAQMD Condition #2274, Parts 4 and 5	C	Temperature monitor, pressure drop monitor	Y	
	BAAQMD 6-1-311 and SIP 6- 311	Y		40 lb/hr	40 CFR 63.10897	С	Temperature monitor, pressure drop monitor	Y	
SO <sub>2</sub>	BAAQMD 9-1-301	Y		GLC <sup>1</sup> of 0.5 ppm for 3 min or 0.25 ppm for 60 min or 0.05 ppm for 24 hours		N		Y	
	BAAQMD 9-1-302	Y		sulfur emissions not to exceed 300 ppm, dry	BAAQMD Condition #2274, part 7	P/E	Fuel certification; Source test when coke sulfur exceeds 0.75%	Y	
٠	BAAQMD 9-1-304	Y		sulfur content of solid fuel limited to ensure SO2≤300ppmd	BAAQMD condition #2274, part 7	P/E	Fuel certification; Source test when coke sulfur exceeds 0.75%	Y	
SO2	BAAQMD Condition #2274, part	Y		Sulfur content of coke not to exceed 1.0%	BAAQMD condition #2274, part 7	P/E	Fuel certification	Y	

Type of Limit	Citation of Limit	FE	Future Effective		Monitoring Requirement	Monitoring Frequency	Monitoring	Comp	liance
	V 111 -	Y/ N	Date	Limit	Citation	(P/C/N)	Туре	Yes	No
Lead	BAAQMD 11-1-301	Y		15 lb/day	BAAQMD Condition #2274, part 10	P/E	Initial Source Test	Y	
	BAAQMD 11-1-302	Y		GLC <sup>1</sup> not to exceed 1.0 ug/m <sup>3</sup> averaged over 24 hrs	BAAQMD Condition #2274, part 10	P/E	Initial Source Test	Y	
PM	40 CFR 63.10895 (c)	Y		0.8 pounds of PM per ton of metal charged	40 CFR 63.10898	P/E	Initial Source Test	Y	
НАР	40 CFR 63.10895 (c)	Y		0.06 pounds of total metal HAP per ton of metal charged	40 CFR 63.10898	P/E	Initial Source Test	Y	
Grey iron throughput	BAAQMD Condition #2274, part 2	Y		600 tons per day	BAAQMD Condition 2274, part 6	P/ D	Records	Y	
Afterburner Temperature limit (On- Blast/Reduc ed Blast)	BAAQMD Condition #2274, part 3	Y		1550oF	BAAQMD Condition 2274, part 5	С	Continuous Temperature monitor/recor der	Y	

Type of Limit	Citation of Limit	FE	Future Effective	Limit	Monitoring Requirement	t Frequency	Monitoring	Compliance	
		Y/ N	Date		Citation	(P/C/N)	Type	Yes	No
Afterburner Temperature limit (Off- Blast)	#2274, part 3	Y		≥700oF	BAAQMD Condition 2274, part 5	С	Continuous Temperature monitor/recor der	Y	
Baghouse Pressure Drop	BAAQMD Condition #2274, part 4	Y		Pressure drop across bags not to exceed 8 inches water column or to fall below 1 inch water column	BAAQMD Condition #2274, part 13	С	Pressure drop monitor	Y	
TSP	BAAQMD Condition #2274, part 11	Y		0.006 gr/dscf	BAAQMD Condition #2274, part	N	Source Test	Y	

<sup>&</sup>lt;sup>1</sup> Ground Level Concentration

#### **Applicable Limits and Compliance Monitoring Requirements**

#### Table VII-B S-4 Ductile Treating Station

Type of Limit	Citation of Limit	FE Y/N	Future Effective	Limit	Monitoring Requirement	Monitoring Frequency	Monitoring	Comp	liance
	Limit	1/N	Date		Citation	(P/C/N)	Туре	Yes	No
Opacity	BAAQMD 6-1-301 and SIP 6-301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any hour	BAAQMD Condition #1783, Part 3	С	pressure drop monitor	Y	
	BAAQMD 6-1-301 and SIP 6-301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any hour	BAAQMD Condition #1783, Part 6	P/W	preventative maintenance records	Y	
	BAAQMD 6-1-301 and SIP 6-301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any hour	BAAQMD Condition #1783, Part 7	P/W	Visible emission monitoring	Y	
PM	BAAQMD 6-1-305 and SIP 6-305	Y		Fallout of visible particles	BAAQMD Condition #1783, Part 3	С	Pressure drop monitor	Y	
FP	BAAQMD 6-1-310 and SIP 6-310	Y		0.15 gr/dscf	BAAQMD Condition #1783, Part 3	С	Pressure drop monitor	Y	
FP	BAAQMD 6-1-311 and SIP 6-311	Y		40 lb/hr	BAAQMD Condition #1783, Part 3	С	Pressure drop monitor	Y	
Lead	BAAQMD 11-1-301	Y		15 lb/day		N		Y	
	BAAQMD 11-1-302	Y		GLC <sup>1</sup> not to exceed 1.0 ug/m <sup>3</sup> averaged over 24 hrs		N		Y	
$SO_2$	9-1-301	Y		GLC <sup>1</sup> of 0.5 ppm for 3 min or 0.25 ppm for 60 min or 0.05 ppm for 24 hours		N		Y	
	9-1-302	Y		sulfur emissions not to exceed 300 ppm, dry		N		Y	
SO2	BAAQMD Condition #1783, part 2	Y		150 lb/day		N		Y	

# Applicable Limits and Compliance Monitoring Requirements Table VII-B S-4 Ductile Treating Station

Type of Limit	Citation of Limit	FE Y/N	Future Effective	Limit	Monitoring Requirement	Monitoring Frequency	Monitoring	Comp	liance
	Limit	1/1	Date		Citation	(P/C/N)	Туре	Yes	No
Baghouse Pressure Drop	BAAQMD Condition #1783, part 5	Y		Pressure drop across bags not to exceed 6 inches water column or to fall below 1/4 inch water column		С	Pressure drop monitor	Y	

<sup>&</sup>lt;sup>1</sup> Ground Level Concentration

#### **Applicable Limits and Compliance Monitoring Requirements**

#### Table VII-C S-5 Ladle Lancing

Туре	Citation of	FE	Future	Limit	Monitoring	Monitoring	Monitoring	Compl	iance
of Limit	Limit	Y/N	Effective Date		Requiremen t Citation	Frequency (P/C/N)	Туре	Yes	No
Opacity	BAAQMD 6-1-301 and SIP 6-301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any	BAAQMD Condition #14989, Part	P/D	preventative maintenance records	Y	
	317 0-301	4		hour	#14969, Fait		records		
	BAAQMD 6-1-301 and SIP 6-301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any	BAAQMD Condition #14989, Part	P/W	Visible emission monitoring	Y	
	BAAQMD 6-1-305 and SIP 6-305	Y		hour Fallout of visible particles	2	N		Y	
FP	BAAQMD 6-1-310 and SIP 6-310	Y		0.15 gr/dscf		N		Y	
	BAAQMD 6-1-311 and SIP 6-311	Y		40 lb/hr		N		Y	

#### **Applicable Limits and Compliance Monitoring Requirements**

#### Table VII-D S-8 Bell Blowout

Type of Limit	Citation of	FE	Future	Limit	Monitoring	Monitoring	Monitoring	Comp	liance
	Limit	Y/N	Effective Date		Requirement Citation	Frequency (P/C/N)	Туре	Yes	No
Opacity	BAAQMD 6-1-301 and SIP 6-301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any hour	BAAQMD Condition #2212, Part 3	С	pressure drop monitor	Y	
r	BAAQMD 6-1-301 and SIP 6-301	Y		Ringelmann No.1  ≤ 3 minutes aggregated in any hour	BAAQMD Condition #2212, Part 4	P/W	Visible emission monitoring	Y	
PM	BAAQMD 6-1-305 and SIP 6-305	Y		Fallout of visible particles	BAAQMD Condition #2212, Part 3	С	pressure drop monitor	Y	
FP	BAAQMD 6-1-310 and SIP 6-310	Y		0.15 gr/dscf	BAAQMD Condition #2212, Part 3	С	pressure drop monitor	Y	
	BAAQMD 6-1-311 and SIP 6-311	Y		40 lb/hr	BAAQMD Condition #2212, Part 3	С	pressure drop monitor	Y	
Baghouse Pressure Drop	BAAQMD Condition #2212, part 2	Y		Pressure drop across bags not to exceed 6 inches water column or to fall below 1/4 inch water column	BAAQMD Condition #2212, part 3	С	Pressure drop monitor	Y	

#### **Applicable Limits and Compliance Monitoring Requirements**

#### Table VII-E S-15 Annealing Oven

Type of	Citation of	FE	Future	Limit	Monitoring	Monitoring	Monitoring	Comp	liance
Limit	Limit	Y/N	Effective Date		Requirement Citation	Frequency (P/C/N)	Type	Yes	No
Opacity	BAAQMD 6-1-301 and SIP 6-301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in any hour	BAAQMD Condition #14990, Part 1	P/M	Visible emission monitoring	Y	
PM	BAAQMD 6-1-305 and SIP 6-305	Y		Fallout of visible particles		N		Y	
FP	BAAQMD 6-1-310 and SIP 6-310	Y		0.15 gr/dscf		N		Y	
FP	BAAQMD 6-1-311 and SIP 6-311	Y		40 lb/hr		N		Y	
SO <sub>2</sub>	BAAQMD 9-1-301	Y		GLC <sup>1</sup> of 0.5 ppm for 3 min or 0.25 ppm for 60 min or 0.05 ppm for 24 hours		N		Y	
	BAAQMD 9-1-302	Y		sulfur emissions not to exceed 300 ppm, dry		N		Y	

<sup>&</sup>lt;sup>1</sup> Ground Level Concentration

#### **Applicable Limits and Compliance Monitoring Requirements**

#### Table VII-F S-16 Pneumatic Cement Transport System

Type of	Citation of	FE	Future	Limit	Monitoring	Monitoring	Monitoring	Comp	liance
Limit	Limit	Y/N	Effective Date		Requirement Citation	Frequency (P/C/N)	Туре	Yes	No
Opacity	BAAQMD 6-1-301 and SIP 6-301	Y		Ringelmann No.1 ≤ 3 minutes aggregated in	BAAQMD Condition #14991, Part 1	P/M	Visible emission monitoring	Y	
PM	BAAQMD 6-1-305 and SIP 6-305	Y		any hour Fallout of visible particles		N		Y	
FP	BAAQMD 6-1-310 and SIP 6-310	Y		0.15 gr/dscf		N		Y	
	BAAQMD 6-1-311 and SIP 6-311	Y		40 lb/hr		N		Y	

#### **Applicable Limits and Compliance Monitoring Requirements**

#### Table VII-G S-17 Surface Coater

Type of Limit	Citation of Limit	FE Y/N	Future Effective	Limit	Monitoring Requirement	Monitoring Frequency	Monitoring Type	Comp	liance
			Date		Citation	(P/C/N)		Yes	No
VOC	BAAQMD 8-19-302.2	Y		VOC limit of 2.8 lb/gal	BAAQMD 8-19-501	P/W	coating records	Y	
	BAAQMD Condition #20671, part 1	Y		Coating usage limit of 156,000 gallons per year; solvent usage limit of 5,200 gallons per year	BAAQMD Condition #20671, part 3	P	Coating and solvent usage records	Y	
	BAAQMD Condition #20671, part 2	Y		Alternative coating/solven t mass emission limit of 94.9 tons per year	BAAQMD Condition #20671, part 3	Р	Coating and solvent usage records	Y	

#### **Applicable Limits and Compliance Monitoring Requirements**

#### Table VII-H S-33 Gasoline Dispensing Facility (Non-Retail)

Type of	Citation of	FE	Future	Limit	Monitoring	Monitoring	Monitoring	Comp	liance
Limit	Limit	Y/N	Effective Date		Requirement Citation	Frequency (P/C/N)	Туре	Yes	No
POC	BAAQMD 8-7-301.10	N		minimum vapor recovery efficiency of lesser of 98% or CARB-	BAAQMD Condition #18432, part 2	P/A	Source Test	Y	
				certified efficiency for new or modified systems					
	BAAQMD Regulation 8-7-313.1	N		Fugitives ≤ 0.42 lb/1000 gallon		N		Y	
	BAAQMD Regulation 8-7-313.2	N		Spillage ≤ 0.42 lb/1000 gallon		N		Y	
	BAAQMD Regulation 8-7-313.3	N		Liquid Retain + Spitting ≤ 0.42 lb/1000 gallon		N		Y	
	None	N		None	BAAQMD Regulation 8-7-503	P/M	Records	Y	
	SIP Regulation 8- 7-301.2	Y		95% recovery of gasoline vapors		N		Y	
Gasoline throughput	BAAQMD condition #18432, part	Y		940,000 gallons per year	BAAQMD Regulation 8-7-503	Р	Records	Y	

**Applicable Limits and Compliance Monitoring Requirements** 

#### Table VII-I S-40 Portable Abrasive Blasting Unit #1

Type of	Citation of	FE Y/ N	Future	Limit	Monitoring	Monitoring	Monitoring Type	Compliance	
Limit	Limit		Effective Date		Requirement Citation	Frequency (P/C/N)		Yes	No
	BAAQMD	Y		Ringelmann		N		Y	
Opacity	12-4-301			No. 1					
	-			Limitation					
	BAAQMD	Y		Ringelmann		N		Y	
	12-4-302			No. 2					
				Limitation					
Usage	BAAQMD	Y		12 tons per 12-	BAAQMD	P/D	records	Y	
	Condition			month period	Condition 13321,				
	13321,		4	or 243 lbs per	part 3				
	part 1			calendar day					

Table VII-J S-41 Portable Abrasive Blasting Unit #2

Type of	Citation of Limit	FE Y/ N	Future Effective Date	Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Compliance	
Limit								Yes	No
	BAAQMD	Y		Ringelmann		N		N/A*	
Opacity	12-4-301			No. 1					
				Limitation					
	BAAQMD	Y		Ringelmann		N		N/A*	
	12-4-302			No. 2					
				Limitation					
Usage	BAAQMD	Y		1.5 tons per	BAAQMD	P/D	records	N/A*	
	Condition			12-month	Condition 13321,				
	13321, part 4			period or 1000	part 6				
				lbsper calendar					
				day					

<sup>\*</sup> Note: S-41 Portable Abrasive Blasting Unit #2 has not been used during this reporting period.

#### **Applicable Limits and Compliance Monitoring Requirements**

Table VII-K S-42 Cold Cleaner #2 S-43 Cold Cleaner #3

Type of Limit	Citation of Limit	FE Y/N	Future Effective Date	Limit	Monitoring Requirement Citation	Monitoring Frequency	Monitoring Type	Compliance	
						(P/C/N)		Yes	No
POC	BAAQMD Condition #16938, part	Y		101 pounds per year	BAAQMD Condition #16938, part 3	Р	Usage Records	Y*	
NPOC	2(a)  BAAQMD  Condition  #16938, part  2(b)	Y		0 pounds per year	BAAQMD Condition #16938, part 3	P	Usage Records	Y*	

<sup>\*</sup> Note: Only S-43 Cold Cleaner has been used during this reporting period.

#### **Applicable Limits and Compliance Monitoring Requirements**

#### Table VII - L S-52 Standby Generator Diesel Engine

Type of Limit	Citation of Limit	FE	Future	Limit	Monitorin g Requireme nt Citation	Monitorin g Frequency (P/C/N)	Monitoring Type	Compliance	
		Y/N	Effective Date					Yes	No
Opacity	BAAQMD 6- 303.1 and SIP 6-303	Y		Ringelmann No.2 ≤ 3 minutes aggregated in any hour		N		N/A*	
FP	BAAQMD 6-1-310 and SIP 6-310	Y		0.15 grain/dscf		N		N/A*	
	BAAQMD 6-1-310 and SIP 6-310	Y		0.15 grain/dscf @ 6% O2		N		N/A*	
SO2	BAAQMD 9- 1-301	Y		GLC <sup>1</sup> of 0.5 ppm for 3 min or 0.25 ppm for 60 min or 0.05 ppm for 24 hours	BAAQMD Condition #20974, part 1	P/M	Fuel Certification Records	N/A*	
	BAAQMD 9- 1-304	Y		sulfur emissions not to exceed 300 ppm, dry		P/M	Fuel Certification Records	N/A*	
Operating hours	BAAQMD 9- 8-330	Y		100 hours of reliability-related operation per calendar year until 1/1/12  50 hours of reliability-related operation per calendar year as of 1/1/12	BAAQMD Regulation 9-8-530	P/M	Records of operation	N/A*	

<sup>\*</sup> Note: S-52 Emergency Generator has not been used during this reporting period.

• Opacity Testing. This facility complies with the fugitive emissions from buildings or structure housing any iron and steel foundry emissions sources subject to opacity limit in section 63.10895(e) for the building housing its Cupola melting furnace.

Based upon information and belief formed after reasonable inquiry, I certify that the statements above are true, accurate, and complete.

If you have questions, please contact Mr. Dioni Araza at 510-441-5865.

Sincerely,

UNITED STATES PIPE AND FOUNDRY COMPANY, LLC

Henry W. Mentink Plant Manager

Mr. Wayne Kino – Compliance Director, Bay Area Air Quality Management District

#### MORE THAN JUST PIPE.



#### United States Pipe and Foundry Company, LLC

#### 1295 WHIPPLE ROAD UNION CITY, CALIFORNIA 94587 (510) 441-5810

July 20, 2020

Mr. Doug McDaniel U.S. EPA Region 9 75 Hawthorne Street San Francisco, CA, 94105

Subject:

Semi-Annual Monitoring Report, 40 CFR 63, Subpart ZZZZZ

U. S. Pipe and Foundry Company, Union City Pipe Plant, Facility A0083

Dear Mr. McDaniel:

United States Pipe and Foundry Company, LLC, Union City Pipe Plant, is required to submit a semi-annual report pursuant to Title 40 of the Code of Federal Regulations, Part 63, Section 63.10899 (c) of the National Emission Standards for Hazardous Air Pollutants (NESHAP) for Iron and Steel Foundries Area Sources. The following summary is provided for the Semi-Annual Compliance Report for the reporting period January 1 through June 30, 2020:

- Management Practices for Metallic Scrap. This facility has prepared and operated by written materials specifications for metallic scrap according to section 63.10885;
- Management Practices for Binder Formulation. This facility has not owned or operated a furfuryl alcohol warm box mold or core making line, therefore the no methanol requirement for the catalyst portion of each binder chemical formulation according to section 63.10866 does not apply;
- Management Practices for Mercury Scrap. This facility has participated in and purchased motor vehicles scrap only from scrap providers who participate in a program for removal of mercury switches that has been approved by the EPA Administrator according to section 63.10885(b)(2)(i) through 63.10885(b)(2)(iii);
- Operation of a Capture and Collection System (Cupola Baghouse). This facility has operated a capture and collection system for the Cupola subject to this subpart according to section 63.10895(b);
- Operation and Maintenance Plan for the Control Device (Cupola Baghouse). This facility has prepared and operated by an operation and maintenance plan according to section 63.10896(a).
- Performance Test Requirements. This facility complies with the PM or total metal HAP emissions limit in section 63.10895(c)(1) for its Cupola melting furnace.