

Sent via email

TV Tracking #: 488 (B2626) TV Tracking #: 489 (A0901) TV Tracking #: 490 (B5574)

July 27, 2022

1. D RECEIVED IN ENFORCEMENT: 07/27/2022

Refinery, Asphalt Plant & B5574 Monitoring Report for January 2022 – June 2022

Mr. Jeff Gove Director of Compliance and Enforcement Bay Area Air Quality Management District 375 Beale Street, Suite 600 San Francisco, CA 94105

Dear Mr. Gove:

Per Standard Condition I.F of Valero's Title V permits issued for the Fuels Refinery (B2626) and the Asphalt Plant (A0901) and Permit B5574, enclosed are the certified Semi-annual Monitoring Title V reports for all three facilities. Please note that the reporting convention for these reports is that deviations *discovered* during the calendar month are included along with any on-going events, regardless of when the event started.

The format and content of these reports is consistent with guidance provided by Mr. Steve Hill, BAAQMD Permit Evaluation Manager, in his letter dated January 8, 2004.

Please contact me at 707-745-7940 if you have any questions or need further information.

Sincerely,

Rina Puturo

Rina Putnam Staff Environmental Engineer

Ecc : Chris Thompson, <u>cthompson@baaqmd.gov</u> <u>compliance@baaqmd.gov</u>

Enclosures

B2626 Valero Benicia Refinery	
Facility Address:	Mailing Address:
3400 East Second Street	3400 East Second Street
Benicia, CA 945101097	Benicia, CA 945101097
Contact: Taryn Wier	Title: Manager - Environmental Engineering       Phone: (707) 745-7475
Title V deviations for the reporting period are summarized below:	
Event Started: <u>2/27/2022</u> 12:00 AM Stopped: <u>2/27/2022</u>	9:27 PM Ongoing Event May have resulted in a violation of:
Source Number: S22-Hydrogen Reformer Furnace, F-351	Permit:
Abatement Device:	AQMD: 9-10-502.1
Emission Point:	Other:
1192 Event Description: <u>Source test report for S-22 was turned in</u> within 60 days of the source test.	61 days after the source test was performed. Regulation 9-10-502.1 requires source tests to be turned
Probable Cause: Employee was out sick and miscalculated	I the due date.
Corrective actions or <u>Source test was submitted.</u> preventative steps taken:	
Episode ID #:	NOV: <u>59523</u>

B2626 Val	alero Benicia Refinery									
Facility Address:	:	Mailing A	Addre	ess:						
3400 East Sec	cond Street	3400 East Second Street								
Benicia, CA 94	945101097	Benicia, CA 945101097								
Contact: Ta	aryn Wier	Title: Manager - Environmental	Engin	neering F	Phone: (707) 745-7475					
Title V deviations for the rep	eporting period are summarized below:									
Event Started: 3/15/202	22 8:00 PM Stopped: 3/15/2022 1	11:00 PM  Ongoing Event								
Source Number: S1021	1 Host Bacovery Steam Consister, SC 4001	Do	ſ	19177.19b	ed in a violation of:					
Abatement Device:	1-Heat Recovery Steam Generator, SG-4901		QMD:	19177.190						
	Cogen Stack GT/SG-4901		ther:							
1194 Event Description:	: <u>GT-4901/SG-4901 exceeded the 2.5 ppm N</u>	IOX 3-hr avg from 8 pm - 11pm on 3	/15/22	<u>2.</u>						
Probable Cause:	Troubleshooting efforts revealed the NOx i	injection water wasn't increasing to	comp	ensate for the inc	rease in megawatts.					
Corrective actions or preventative steps taken:	Increased NOX injection water.									
Episode ID #:	: <u>08G23</u>		NOV:							

B2626 Valero Benicia Refinery	
Facility Address:	Mailing Address:
3400 East Second Street Benicia, CA 945101097	3400 East Second Street Benicia, CA 945101097
Contact: Taryn Wier	Title: Manager - Environmental Engineering       Phone: (707) 745-7475
Title V deviations for the reporting period are summarized below	:
Event Started: <u>3/28/2022</u> 4:40 PM Stopped: <u>3/28/202</u>	2 4:40 PM Ongoing Event
	May have resulted in a violation of:
Source Number: S25-Process Furnace, Cat Feed Preheat, F-7	01 Permit:
Abatement Device:	AQMD: 1-301
Emission Point:	Other:
1197 Event Description: <u>On March 28, 2022, Valero Benicia Re</u> <u>straight-run gas oil fallout.</u>	efinery received an NOV (59515) from the BAAQMD. The NOV was issued for Community Impact from
Probable Cause: <u>1. Internal gasket damage that was d</u>	iscovered when a third-party valve was
	ction for the piping system was inadequate, as the operating
procedure did not specify time-sensit thermal expansion	vive steps which led to a pressure increase from
	e line and the leaking valve was removed from service. Valero has kept the system out of service until a n can be completed and recommendations from that analysis are implemented
Episode ID #:	NOV: <u>59515</u>

B2626 Valero Benicia Refinery	
Facility Address: M	ailing Address:
3400 East Second Street	3400 East Second Street
Benicia, CA 945101097	Benicia, CA 945101097
Contact: Taryn Wier Title: Manager - Environ	mental Engineering Phone: (707) 745-7475
Title V deviations for the reporting period are summarized below:	
Event Started: <u>4/9/2022 6:00 PM</u> Stopped: <u>4/9/2022 9:00 PM</u> Ongoing Event	
	May have resulted in a violation of:
Source Number: S5-FCCU Regenerator, R-702; S6-Coker Burner, R-902; S1059-CO Furnace F- 105; S1060-CO Furnace F-106	Permit: 24245.19
Abatement Device: A1059-Flue Gas Scrubber SCR	AQMD: 6-1-301; 6-1-302; SIP 6-301; SIP 6-302; 6-1-310; SIP 6-310
Emission Point: P1059-FGS Stack ST-5601	Other: 40CFR Part 60.102(a)(2); 40 CFR Part 63.1564(a) (1)
1198Event Description:The Flue Gas Scrubber (FGS) parametric variable "delta P across the Age inches of H2O on 4/9/2022 intermittently for the 18:00 and 20:00 hou average values are listed below: 4/9/22 from 18:00 - 19:00, average dP was 19 in H2O 	glo Filtering Module (AFM)" was below the hourly minimum limit of > 19 r. The hours were not contiguous. The individual periods as well as the
Probable Cause: <u>The Coker rates were reduced. It is not possible to meet this hourly pa</u> limit was established during a performance test conducted when both	
Corrective actions or <u>Rates were increased to bring the Agglo filter dP back into compliance</u> preventative steps taken:	
Episode ID #: <u>08G96</u>	NOV:

B2626 Val	ero Benicia Refinery			
Facility Address:		Maili	ng Addre	255:
3400 East Seco	ond Street	34	400 East s	Second Street
Benicia, CA 94	5101097	Be	enicia, CA	A 945101097
Contact: Tar	ryn Wier	Title: Manager - Environme	ntal Engir	neering Phone: (707) 745-7475
Title V deviations for the rep	porting period are summarized below:			
Event Started: <u>6/21/2022</u>	2 1:00 PM Stopped: 6/21/2022	1:00 PM  Ongoing Event		
Source Number: S1014-	-Cat Light Ends (CLE)		Permit:	May have resulted in a violation of:
Abatement Device:			AQMD:	
Emission Point:			Other:	
1205 Event Description: S	Sampling station open ended line greate	r than 100ppm & sampling conne	ction syste	em container not closed.
Probable Cause: S	Sampling station and container not close	ed after use		
Corrective actions or <u>o</u> preventative steps taken:	Closed sample point and closed sample of	container		
Episode ID #:			NOV:	<u>59522</u>

From 1/1/2022 to 6/30/2022

32626	Valero Benicia R	lefinery		
Facility	Address:		Mailing Address:	
340	0 East Second Street		3400 East Second Street	
Beni	icia, CA 945101097		Benicia, CA 945101097	
Co	ontact: Taryn Wier	Title: Ma	nager - Environmental Engineering Phone: (	707) 745-7475
tle V deviation.	s for the reporting period are s	summarized below:		
Certification S	Statement			
easonable indu	ury the statements and inform	mation in this document and in all		
	d other materials are true, ac		Vice President and General Manager	7/27/22
ttachments an		curate, and complete.	Vice President and General Manager Title	<b>7   27   22</b> Date
ttachments an	hund other materials are true, acc	curate, and complete. Joshua Tulino		<b>7   27   22</b> Date
ttachments an	hund other materials are true, acc	curate, and complete. Joshua Tulino		<b>7   27   22</b> Date
ttachments an	hund other materials are true, acc	curate, and complete. Joshua Tulino		7 <b>  27   22</b> Date
ttachments an	hund other materials are true, acc	curate, and complete. Joshua Tulino		7 <b>  27   22</b> Date
ttachments an	hund other materials are true, acc	curate, and complete. Joshua Tulino		7 <b>  27   22</b> Date
ttachments an	hund other materials are true, acc	curate, and complete. Joshua Tulino		7 <b>  27   22</b> Date

Thursday, July 21, 2022

		From 1/2	1/2022 to 6/	/30/2022														
B2626 Valero Ben	icia Refin	ery																
Facility Address:						Maili	ng Addı	ress:										
3400 East Second Street						34	00 East	Second	Street									
Benicia, CA 945101097						Be	enicia, C	A 94510	01097									
Contact: Taryn Wier			Titl	e: Manage	er - Envi	ronmer	ntal Eng	ineering		Phone	: (707)7	745-7475						
		Fuel	<b>a</b>								Opacity/		-		Wind			Guage
Inoperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for the reporting period are summarized below			Parametric	NOx SO	<u>2 CO</u>	H2S	_	<u>NH3 02</u>	2 CO2	H2O		Lead Ste			Speed	pH Ter	mp. V	OC Press.
Ref: 1190 Event Started: 2/16/2022 8:02 AM Stopped: 2/18/2022 6:29 AM 🗹 Has Stopped			✓														J	
Source Number: S1014-Cat Light Ends (CLE)	Event Des		CLE Debut Fe						noperativ	/e for g	reater th	an 24 hour	. The ed	quipment	was off	iline for m	ainten	ance and
Abatement Device: Emission Point:	-		replacement.	It became	inop at 1	.6-Feb-2	2 at 8:0	2 am.										
Ref: 1191 Event Started: 2/20/2022 7:16 AM Stopped: 2/21/2022 4:47 PM 🗹 Has Stopped					]												] [	
Source Number: S1032-Combustion Turbine Generator, GT-4951	Event Des	cription:	Cogen CO mo	onitored fail	ed calibr	ation or	n 2/20/2	2 and on	2/21/22.	The ar	nalyzer w	as recalibra	ted on 2	2/21/22 a	ind pass	sed.		
Abatement Device: Emission Point: P60-Cogen Stack GT/SG-4901	_																	
Ref: 1193 Event Started: <u>3/16/2022 8:08 AM</u> Stopped: <u>3/16/2022 10:44 AM</u> 🗹 Has Stopped			✓														] [	
Source Number: S18-South Flare, ST-2101	Event Des	-	SF Steam Pre										Instrum	ient was	nadvert	ently left	dashe	d out after
Abatement Device: Emission Point:	-		calibrations v	vere comple	eted. Insi	trument	: was ret	urned to	normal o	n 3/16/	22 10:44	am.						
Ref: 1195 Event Started: <u>3/18/2022 8:00 AM</u> Stopped: <u>3/19/2022 3:30 PM</u> 🗹 Has Stopped																		
Source Number:	Event Des		FGS O2 analy Troubleshoot														022 at	8:00 AM.
Abatement Device: Emission Point: P1059-FGS Stack ST-5601	_																	

			From 1,	/1/2022 to 6	6/30/2022															
B2626	Valero Benio	ia Refir	nery																	
Fa	cility Address: 3400 East Second Street Benicia, CA 945101097 Contact: Taryn Wier			Ti	tle: Manag	er - Envi	34 Be	enicia,	t Second CA 9451	.01097	Phone	: (707)	745-7475	5						
		65M 61	Fue		- NO. (1	2 60		TDC		2 002		Opacity/				ind Win				Guage
Inoperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for the reporting Ref: 1196 Event Started: <u>3/18/2022</u> 9:00 PM Stopped: <u>3/28/2022</u> 1				Parametri													ed pH T			
Source Number: Abatement Device: A37-Carbon Canisters on WWTP On-Site Equipment		Event De	escription	: WWA203, V and is being									arts orde	red in o	order to I	repair. Lo	al indicat:	ion is a	availabl	le
Emission Point: Ref: 1199 Event Started: <u>5/2/2022</u> 7:12 AM Stopped: <u>5/2/2022</u>	2:40 PM V Has Stopped	✓ [			<b>v</b>															
Source Number: S237-Boiler, SG-1032 Abatement Device: Emission Point:		Event De	escription	SG1032 and recalibrated	alyzer failed d and passed		on on 05	5/01/20	22 and 05	5/02/202	2 and be	ecame ind	operative	on 05/(	02/22 at	07:12 AN	I. The ana	lyzer v	vas	
Ref: 1200 Event Started: <u>5/8/2022</u> 7:12 AM Stopped: <u>5/8/2022</u> 1	2:19 PM 🗹 Has Stopped	<b>~</b>																		
Source Number: S237-Boiler, SG-1032 Abatement Device: Emission Point:		Event De	escription	NOX failed or re-calibrate	-			nd 5/8/2	22. Analyz	er becar	ne inope	rative fo	r NOX on i	5/8/22	@ 7:12	AM. Analı	'zer was p	ower	cycled a	and
Ref:         1201         Event Started:         5/16/2022         7:09 AM         Stopped:         5/16/2022	<u>1:44 PM</u> 🗹 Has Stopped																			
Source Number: S37-Waste Heat Boiler, SG-702 Abatement Device: Emission Point:		Event De	escription	NOX failed and passed		-	-	-	5/22. Ana	llyzer bed	came ino	perative	tor NOX c	on 5/16,	/22 @ 7	:09 AM. A	nalyzer w	as re-c	alibrat	ed

#### From 1/1/2022 to 6/30/2022

B2626 Valero Be	nicia R	efinery																			
<b>Facility Address:</b> 3400 East Second Stree Benicia, CA 94510109:								34	Stores State	ast Se	s: cond S 94510:										
Contact: Taryn Wier				Titl	e: Man	ager -	Envir	onme	ntal E	ngine	ering		Phor	e: (707)	745-3	7475					
Inoperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for the reporting period are summarized belo	w: CEM		uel Gas Pi	arametric	NOx	502	со	H2S	TRS	NH3	3 02	CO2	H2O	Opacity LTA		ad Stear	n Flow	Wind Dir.		рН Теп	Gu ip. VOC Pre
Ref: 1203 Event Started: 5/23/2022 7:00 PM Stopped: 5/25/2022 5:30 PM 🗸 Has Stopped			•						•							] []					
Source Number:	Even	it Descripti		e LPFG ana 24. Troubl													022 at 7	00 PM.	No cali	oration wa	as passed on
Abatement Device: Emission Point:																					
Ref: 1204 Event Started: 5/31/2022 7:09 AM Stopped: 5/31/2022 1:41 PM 🗸 Has Stopped					~										Ľ						
Source Number: S37-Waste Heat Boiler, SG-702	Even	it Descripti		)X failed da d passed v						31/22	. Analy	zer be	came i	noperativ	e for l	NOX on 5	5/31/22	@7:09/	AM. Ana	alyzer was	re-calibrated
Abatement Device: Emission Point:																					
Certification Statement																					
I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete.																					
x John Joshua Tulino Vice President :	and Gene	eral Mana	ger		7	27	12	2													
Signature of Responsible Official Print Name Title					Date																

Thursday, July 21, 2022

Page 3 of 3

From 1/1/2022 to 6/30/2022

0901	Valero Benicia Asphal	t Plant	
Facility	Address:	Mailing Address:	
3001	Park Road	3001 Park Road	
Benio	cia, CA 94510	Benicia, CA 94510	
Сог	ntact: Taryn Wier	Title: Manager - Environmental Engineering	Phone: (707) 745-7475

Title V deviations for the reporting period are summarized below:

# No deviation for this time period.

### **Certification Statement**

I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete.

х

Joshua Tulino

Vice President and General Manager

7 27 22 Date

Signature of Responsible Official

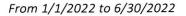
Print Name

Title

#### From 1/1/2022 to 6/30/2022

	A0901 Valero Beni	cia Asphalt Pla	nt												
	Facility Address: 3001 Park Road Benicia, CA 94510						dress: irk Road CA 94510								
	Contact: Taryn Wier		Title	: Manager -	Environm	nental Er	ngineering		Phone	e: (707)	745-7475				
noperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for th	ne reporting period are summarized below:	Fuel CEM GLM Gas		NOx SO2	CO H2	s trs	NH3 O2	CO2	H2O	Opacity, LTA	Lead Stea	m Flow	Wind Dir. S	oH Temp.	Guag VOC Pres
Ref: 1188 Event Started: <u>1/7/2022</u> 12:00 PM Stopped: <u>1/7</u>	7/2022 6:30 PM 🕑 Has Stopped														
Source Number: A31-Thermal Oxidizer (A31/F4607) Abatement Device: Emission Point:			BAP H2S Analy 12:00 pm to tr was returned t	oubleshoot t	ne low flow	vissue. It									
I certify under penalty of law that based on the information and belief f reasonable inquiry, the statements and information in this document ar attachments and other materials are true, accurate, and complete. x Joshua Tulino Signatury of Responsible Official Print Name	nd in all	d General Manager	8	7/23 Date	/22	-									

Thursday, July 21, 2022



74 Nustar	· Logistics		
Facility Address:		Mailing Address	<b>,</b>
3400 East Second	Street	3400 East Sec	cond Street
Benicia, CA 94510		Benicia, CA 9	945101097
Contact: Taryn V	Vier	Title: Manager - Environmental Engine	ering Phone: (707) 745-7475

Title V deviations for the reporting period are summarized below:

# No deviation for this time period.

Title

### Certification Statement

I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete.

х Signature of Responsible Official

Joshua Tulino Print Name Vice President and General Manager

7/27/22 Date

From 1/1/2022 to 6/30/2022

B5574 Nustar Logistics		
Facility Address:	Mailing Address: 3400 East Second Street Benicia, CA 945101097	
3400 East Second Street		
Benicia, CA 94510		
Contact: Taryn Wier	Title: Manager - Environmental Engineering	Phone: (707) 745-7475

Inoperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for the reporting period are summarized below

No Inoperable Monitors for this time period.

#### **Certification Statement**

I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete.

x

Joshua Tulino

Vice President and General Manager

**7/27/22** 

Signature of Responsible Official

Print Name

Title

Thursday, July 21, 2022