Benicia Refinery • Valero Refining Company - California

3400 East Second Street • Benicia, California 94510-1097 • Telephone (707) 745-7011 • Facsimile (707) 745-7339

Sent via email

TV Tracking #: 488 (B2626) TV Tracking #: 489 (A0901)

TV Tracking #: 490 (B5574)

July 27, 2022

1. CI RECEIVED IN 07/27/2022 ENFORCEMENT:

Refinery, Asphalt Plant & B5574 Monitoring Report for January 2022 – June 2022

Mr. Jeff Gove Director of Compliance and Enforcement Bay Area Air Quality Management District 375 Beale Street, Suite 600 San Francisco, CA 94105

Dear Mr. Gove:

Per Standard Condition I.F of Valero's Title V permits issued for the Fuels Refinery (B2626) and the Asphalt Plant (A0901) and Permit B5574, enclosed are the certified Semi-annual Monitoring Title V reports for all three facilities. Please note that the reporting convention for these reports is that deviations *discovered* during the calendar month are included along with any on-going events, regardless of when the event started.

The format and content of these reports is consistent with guidance provided by Mr. Steve Hill, BAAQMD Permit Evaluation Manager, in his letter dated January 8, 2004.

Please contact me at 707-745-7940 if you have any guestions or need further information.

Sincerely,

Rina Putnam Staff Environmental Engineer

Rina Putuano

Ecc: Chris Thompson, cthompson@baaqmd.gov

compliance@baaqmd.gov

Enclosures

From 1/1/2022 to 6/30/2022

B2626 Valero Benicia Refinery	
Facility Address:	Mailing Address:
3400 East Second Street	3400 East Second Street
Benicia, CA 945101097	Benicia, CA 945101097
Contact: Taryn Wier	Title: Manager - Environmental Engineering Phone: (707) 745-7475
Title V deviations for the reporting period are summarized below:	
Event Started: <u>2/27/2022</u> 12:00 AM Stopped: <u>2/27/2022</u>	9:27 PM Ongoing Event
	May have resulted in a violation of:
Source Number: S22-Hydrogen Reformer Furnace, F-351	Permit:
Abatement Device:	AQMD: 9-10-502.1
Emission Point:	Other:
1192 Event Description: Source test report for S-22 was turned in within 60 days of the source test.	n 61 days after the source test was performed. Regulation 9-10-502.1 requires source tests to be turned
Probable Cause: Employee was out sick and miscalculate	ed the due date.
Corrective actions or <u>Source test was submitted.</u> preventative steps taken:	
Episode ID #:	NOV: <u>59523</u>

Thursday, July 21, 2022 Page 1 of 6

From 1/1/2022 to 6/30/2022

B2626 Valero Benicia Refinery	
Facility Address:	Mailing Address:
3400 East Second Street	3400 East Second Street
Benicia, CA 945101097	Benicia, CA 945101097
Contact: Taryn Wier	Title: Manager - Environmental Engineering Phone: (707) 745-7475
Title V deviations for the reporting period are summarized below:	
Event Started: 3/15/2022 8:00 PM Stopped: 3/15/2022	11:00 PM Ongoing Event May have resulted in a violation of:
Source Number: S1031-Heat Recovery Steam Generator, SG-49	
Abatement Device:	AQMD:
Emission Point: P60-Cogen Stack GT/SG-4901	Other:
1194 Event Description: GT-4901/SG-4901 exceeded the 2.5 ppn	n NOX 3-hr avg from 8 pm - 11pm on 3/15/22.
Probable Cause: <u>Troubleshooting efforts revealed the NC</u>	Ox injection water wasn't increasing to compensate for the increase in megawatts.
Corrective actions or <u>Increased NOX injection water.</u> preventative steps taken:	
Episode ID #: <u>08G23</u>	NOV:

Thursday, July 21, 2022 Page 2 of 6

From 1/1/2022 to 6/30/2022

B2626	Valero Benicia Refinery	
Facility	Address:	Mailing Address:
340	0 East Second Street	3400 East Second Street
Ben	icia, CA 945101097	Benicia, CA 945101097
Co	ontact: Taryn Wier	Title: Manager - Environmental Engineering Phone: (707) 745-7475
Title V deviation	s for the reporting period are summarized below	<i>'</i> :
Event Started:	3/28/2022 4:40 PM Stopped: 3/28/202	
		May have resulted in a violation of:
Source Num	ber: S25-Process Furnace, Cat Feed Preheat, F-7	Permit:
Abatement De	vice:	AQMD: 1-301
Emission Po	oint:	Other:
1197 Event Do	escription: On March 28, 2022, Valero Benicia R straight-run gas oil fallout.	efinery received an NOV (59515) from the BAAQMD. The NOV was issued for Community Impact from
Proba	ble Cause: 1. Internal gasket damage that was d	
	· · · · · · · · · · · · · · · · · · ·	ction for the piping system was inadequate, as the operating
	thermal expansion	tive steps which led to a pressure increase from
Corrective spreventative st		e line and the leaking valve was removed from service. Valero has kept the system out of service until a n can be completed and recommendations from that analysis are implemented
-	sode ID #:	NOV: 59515

Thursday, July 21, 2022 Page 3 of 6

From 1/1/2022 to 6/30/2022

B2626	Valero Benicia Refinery												
Facility Ad	dress:	Mai	ling Addre	ss:									
3400 E	ast Second Street	3	3400 East Second Street										
Benicia	, CA 945101097	E	Benicia, CA	945101097									
Conta	act: Taryn Wier	Title: Manager - Environmo	ental Engir	neering Phone: (707) 745-7475									
Title V deviations fo	r the reporting period are summarized bel	ow:	_										
Event Started:	1/9/2022 6:00 PM Stopped: 4/9/	2022 9:00 PM											
				May have resulted in a violation of:									
Source Number	: S5-FCCU Regenerator, R-702; S6-Coker B 105; S1060-CO Furnace F-106	urner, R-902; S1059-CO Furnace F-	Permit:	24245.19									
Abatement Device	: A1059-Flue Gas Scrubber SCR		AQMD:	6-1-301; 6-1-302; SIP 6-301; SIP 6-302; 6-1-310; SIP 6-310									
Emission Point	: P1059-FGS Stack ST-5601		Other:	40CFR Part 60.102(a)(2); 40 CFR Part 63.1564(a) (1)									
1198 Event Descr	• • • • • • • • • • • • • • • • • • • •	edP was 19 in H20	_	Module (AFM)" was below the hourly minimum limit of > 19 were not contiguous. The individual periods as well as the									
Probable		* * *		when not running at normal rates. This hourly parametric Coker units were running at normal rates.									
Corrective action preventative steps	<u> </u>	Agglo filter dP back into compliance.											
Episod	e ID #: <u>08G96</u>		NOV:										

From 1/1/2022 to 6/30/2022

B2626 Valero Benicia Refinery		
Facility Address:	Mailing Addre	ss:
3400 East Second Street	3400 East S	Second Street
Benicia, CA 945101097	Benicia, CA	945101097
Contact: Taryn Wier	Title: Manager - Environmental Engir	neering Phone: (707) 745-7475
Title V deviations for the reporting period are summarized belo	w:	
Event Started: 6/21/2022 1:00 PM Stopped: 6/21/20		
6 N 64044 6 11 15 1 (015)		May have resulted in a violation of:
Source Number: S1014-Cat Light Ends (CLE)	Permit:	
Abatement Device:	AQMD:	8-18
Emission Point:	Other:	
1205 Event Description: Sampling station open ended line gr	reater than 100ppm & sampling connection syste	em container not closed.
Probable Cause: Sampling station and container not	closed after use	
Corrective actions or <u>Closed sample point and closed sampreventative steps taken:</u>	nple container	
Episode ID #:	NOV:	<u>59522</u>

From 1/1/2022 to 6/30/2022

B2626

Valero Benicia Refinery

Facility Address:

3400 East Second Street Benicia, CA 945101097

Contact: Taryn Wier

Mailing Address:

3400 East Second Street Benicia, CA 945101097

Title: Manager - Environmental Engineering

Phone: (707) 745-7475

Title V deviations for the reporting period are summarized below:

Certification Statement

I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete.

(

Joshua Tulino

Vice President and General Manager

7/27/22

Signature of Responsible Official

Print Name

Title

Date

From 1/1/2022 to 6/30/2022

B2626	Valero Beni	cia Refi	inery																					
F	acility Address: 3400 East Second Street Benicia, CA 945101097								34		lress: st Seco CA 945													
	Contact: Taryn Wier				Titl	e: Man	ager -	Enviro	onmer	ntal En	gineeri	ng	P	hone:	(707)	745-747	75							
Inoperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for the reportin	ng period are summarized below:	CEM (uel Gas P	arametric	NOx	SO2	СО	H2S	TRS	NH3	02	CO2		Opacity/ LTA		Steam	Flow	Wind Dir.		pH Ter	ıp. V		iuage ress.
Ref: 1190 Event Started: <u>2/16/2022</u> 8:02 AM Stopped: <u>2/18/2022</u>	6:29 AM				✓													•						
Source Number: S1014-Cat Light Ends (CLE) Abatement Device: Emission Point:		Event D	escripti		E Debut Fe placement.			_			•	as inop	perative	e for gr	eater th	an 24 ho	ours. Th	ne equi	oment v	vas offl	ne for m	inten	iance a	and
Ref: 1191 Event Started: 2/20/2022 7:16 AM Stopped: 2/21/2022	4:47 PM ✓ Has Stopped							✓																
Source Number: S1032-Combustion Turbine Generator, GT-4951 Abatement Device: Emission Point: P60-Cogen Stack GT/SG-4901		Event D	escripti	on: Co	gen CO mo	onitored	failed	calibra	ition oi	n 2/20/	22 and	on 2/2	21/22.	The an	alyzer w	as recal	ibrated	l on 2/2	1/22 ar	id passe	ed.			
Ref: 1193 Event Started: 3/16/2022 8:08 AM Stopped: 3/16/2022	10:44 AM ☑ Has Stopped				•																			✓
Source Number: S18-South Flare, ST-2101 Abatement Device: Emission Point:		Event D	escripti		Steam Pre ibrations v												ons. Inst	trumen	t was ir	adverte	ently left (dashed	d out a	after
Ref: 1195 Event Started: 3/18/2022 8:00 AM Stopped: 3/19/2022	3:30 PM ☑ Has Stopped	✓										✓												
Source Number: Abatement Device: Emission Point: P1059-FGS Stack ST-5601		Event D	escripti		S O2 analy publeshoot)22 at	8:00 A	AM.

From 1/1/2022 to 6/30/2022

B2626 Valero Be	nicia R	Refir	nery																				
Facility Address:								Maili	ng Add	lress:													
3400 East Second Stre										st Secon													
Benicia, CA 94510109	7							Be	enicia,	CA 945	1010)97											
Contact: Taryn Wier				Tit	tle: Mar	nager -	- Enviro	onmer	ntal En	gineerir	ng	F	hone:	(707) 7	745-74	75							
	051		Fuel											Opacity/		٥.			Wind				Guage
Inoperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for the reporting period are summarized below				Parametri	c NOx	502	CO	H2S	IRS	NH3 (<u> </u>	CO2	H2O	LTA	Lead	Steam	Flow	Dir.	Speed	pH Te	mp		
Ref: 1196 Event Started: 3/18/2022 9:00 PM Stopped: 3/28/2022 11:00 AM ✓ Has Stopped	✓	'J L																				✓	
Source Number:	Eve	nt De		WWA203, V		-				-				needs p	arts ord	dered in	order	to repa	ir. Loca	l indicati	on is a	availab	ole
Abatement Device: A37-Carbon Canisters on WWTP On-Site Equipment			i	and is being	verified	every l	nour. T	rouble	shootin	ig the an	alzye	er is on	going.										
Emission Point:																							
Ref: 1199 Event Started: <u>5/2/2022 7:12 AM</u> Stopped: <u>5/2/2022 2:40 PM</u> ✓ Has Stopped] [✓																		
Source Number: S237-Boiler, SG-1032	Eve	nt De	scription:	SG1032 ana	alyzer fai	ed cali	bration	n on 05	5/01/20	22 and 0	5/02	2/2022 8	and bed	came inc	operativ	e on 05	5/02/22	2 at 07:	12 AM.	The ana	lyzer v	vas	
				recalibrated	-																•		
Abatement Device: Emission Point:																							
	V] [✓																		
Ref: 1200 Event Started: <u>5/8/2022</u> 7:12 AM Stopped: <u>5/8/2022</u> 12:19 PM ✓ Has Stopped																							
Source Number: S237-Boiler, SG-1032	Eve	nt De	-	NOX failed o	-				nd 5/8/2	22. Analy	zer b	ecame	inoper	ative for	r NOX o	n 5/8/2	22 @ 7:	12 AM.	Analyz	er was p	ower (cycled	and
Abatement Device:			,	ic calibrates	u 011 3/0/	22 ut 1	12.13 ρ	,,,,,															
Emission Point:																							
Ref: 1201 Event Started: 5/16/2022 7:09 AM Stopped: 5/16/2022 1:44 PM 🗹 Has Stopped	✓] [✓																		
Source Number: S37-Waste Heat Boiler, SG-702	Eve	nt De		NOX failed o						6/22. An	alyze	r becar	ne inop	erative	for NO	on 5/1	16/22 @	و 7:09 م	AM. An	alyzer wa	as re-c	alibrat	ted
Abatement Device:			,	and passed	validatio	n on 5/	16/22	at 1:44	1 pm.														
Emission Point:																							

From 1/1/2022 to 6/30/2022

B2626 Valero Be	nicia Re	efiner	y																			
Facility Address: 3400 East Second Stree Benicia, CA 945101097																						
Contact: Taryn Wier				Titl	le: Mana	ger - I	Enviro	nmenta	al Eng	ineering		Pho	ne: (707)	745-74	475							
Inoperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for the reporting period are summarized belo	w: CEM	GLM	Fuel Gas	Parametric	NOx	502	CO I	H2S TI	RS I	NH3 O2	. co	2 H20	Opacity LTA		d Steam	Flow		Wind Speed	рН Те	mp. \		uage ress.
Ref: 1203 Event Started: 5/23/2022 7:00 PM Stopped: 5/25/2022 5:30 PM ✓ Has Stopped			•					•	•													
Source Number:	Event	t Descrip		The LPFG and 5/24. Troubl											5/24/202	22 at 7:	00 PM.	No cali	bration v	vas pa	ssed on	E
Abatement Device: Emission Point:																						
Ref: 1204 Event Started: 5/31/2022 7:09 AM Stopped: 5/31/2022 1:41 PM ☑ Has Stopped	•				•																	
Source Number: S37-Waste Heat Boiler, SG-702	Event	t Descrip		NOX failed da						/22. Ana	lyzer b	ecame	inoperativ	e for N	OX on 5/	/31/22 (@7:09 <i>l</i>	AM. An	alyzer wa	s re-c	alibrate	ed.
Abatement Device: Emission Point:																						
Certification Statement I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete. x Joshua Tulino Vice President a Signature of Responsible Official Print Name Title	ind Gene	ral Man	nager		7 Date	27	/22	L														

From 1/1/2022 to 6/30/2022

A0901 Valero Benicia Asphalt Plant

Facility Address:

3001 Park Road Benicia, CA 94510 **Mailing Address:**

3001 Park Road Benicia, CA 94510

Contact: Taryn Wier

Title: Manager - Environmental Engineering

Phone: (707) 745-7475

Title V deviations for the reporting period are summarized below:

No deviation for this time period.

Certification Statement

I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete.

x plue plus

Joshua Tulino

Vice President and General Manager

7/27/22

Signature of Responsible Official

Print Name

Title

ate

From 1/1/2022 to 6/30/2022

A0901 Valero Benia	ia Aspha	ilt Pla	ant															
Facility Address: 3001 Park Road Benicia, CA 94510							30	001 P	ddress ark Ro , CA 9	ad								
Contact: Taryn Wier			Tit	:le: Ma	nager -	Envir	onme	ntal E	nginee	ering		Phone	e: (707)	745-7475				
Inoperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for the reporting period are summarized below:	CEM GLM	Fue 1 Gas		nOx	SO2	со	H2S	TRS	NH3	02	CO2	H2O	Opacity/ LTA		eam Flow	Wind	Temp. V	Guage OC Press
Ref: 1188 Event Started: 1/7/2022 12:00 PM Stopped: 1/7/2022 6:30 PM ☑ Has Stopped	•						•											
Source Number: A31-Thermal Oxidizer (A31/F4607) Abatement Device: Emission Point:	Event Desc	ription	: BAP H2S And 12:00 pm to was returne	trouble	shoot t	he low	flow i	ssue. I										
Certification Statement I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete. x Joshua Tulino Vice President and	Company	anage		7	127	, / .	22											

From 1/1/2022 to 6/30/2022

B5574 Nustar Logistics

Facility Address:

3400 East Second Street Benicia, CA 94510

Contact: Taryn Wier

Mailing Address:

3400 East Second Street Benicia, CA 945101097

Title: Manager - Environmental Engineering

Phone: (707) 745-7475

Title V deviations for the reporting period are summarized below:

No deviation for this time period.

Certification Statement

I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete.

X () Signature of Responsible Official

Joshua Tulino

Vice President and General Manager

7/27/22

Print Name

Title

ate

From 1/1/2022 to 6/30/2022

B5574

Nustar Logistics

Facility Address:

3400 East Second Street Benicia, CA 94510

Contact: Taryn Wier

Mailing Address:

3400 East Second Street Benicia, CA 945101097

Title: Manager - Environmental Engineering

Phone: (707) 745-7475

Inoperable monitors as defined by BAAQMD Regulations 1-522 and 1-523 for the reporting period are summarized below

No Inoperable Monitors for this time period.

Certification Statement

I certify under penalty of law that based on the information and belief formed after reasonable inquiry, the statements and information in this document and in all attachments and other materials are true, accurate, and complete.

Muylum

Joshua Tulino

Vice President and General Manager

7/27/22

Signature of Responsible Officia

Print Name

Title